

**ProCeas®** 

No sample pre-treatment

No Heated Lines\*
Multi-Components

Pre-Calibrated

No interference

No Drift





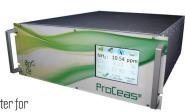


VITIVBD 501

On-line monitoring

# ProCeas® HCN Trace analyzer

Low level HCN Detection in Combustion Process



- The ProCeas® HCN is a complete pre-calibrated laser infrared spectrometer for measurement of low level HCN in combustion processes.
- The ProCeas® HCN uses the patented OFCEAS (WO 03031949) IR Laser technology for enhanced specificity, selectivity, accuracy and stability (no instrumental response drift.)
- The ProCeas® HCN uses a patented low-pressure sampling system (W0 2010058107) enabling low-cost installation thank to non-heated lines\* and reduced maintenance.
- The ProCeas® HCN is a complete, reliable, robust, low-cost and easy-to-use solution for the low level HCN analysis in combustion processes.

## **ProCeas**®

## Advantages & Benefits

#### DIRECT MEASUREMENT

#### No sample pre-treatment.

OFCEAS technology associated with low pressure sampling enables direct measurement. The low pressure in the sampling system removes any risk for chemicals adsorption/desorption and condensation in the line.

#### NO INTERFERENCE

OFCEAS technology associated with low pressure sampling provides exceptional selectivity, enabling simultaneous multi-component measurement without interferences, regardless of the matrix.

#### ✓ NO RE-ZERO; NO DRIFT

The zero information is contained in the signal, enabling automated and intrinsic re-zero of the analyzer.

#### EASE-OF-USE

The ProCeas® is pre-calibrated for your application. Initially packaged in a standard 19"rack, it includes a touch screen interface and on-board PC for local / remote control and real time display / recording of results.

#### EASE-OF-INTEGRATION

The ProCeas  $^{\textcircled{\tiny{0}}}$  allows digital (Ethernet, RS485, RS232, ModBus), analog and TDR I/O's.

#### ROBUSTNESS

The ProCeas® contains no optical moving parts and was designed and built strictly for industrial and on-board mobile applications.

#### LOW MAINTENANCE

#### High MTBF.

In addition to containing no moving optical components, the IR sources (telecom type laser) are characterized by MTBF's of 5 years.

#### CLEAN LINES / FILTERS

The low pressure sampling system enables low flow rates (3-9 L/h) without degrading response time. Accumulation of contaminants lines and filters is greatly reduced.

#### SAFE

ATEX compliant configuration available.

<sup>\*</sup> Requires ambient temperature > 10°C and H<sub>2</sub>O < 65 % vol

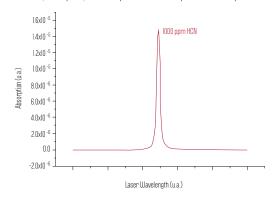
| SAMPLING                  |  |  |  |  |
|---------------------------|--|--|--|--|
| Flow Rate:                | 3-9 L/h  |  |  |  |
| Max. Temp.:               | 00°C   |  |  |  |
| Max. Humidity:            | H <sub>2</sub> O(g) < 65% vol Standard<br>H <sub>2</sub> O(g) > 65% vol Study Required |  |  |  |
| Pressure:                 | l atm. ± 100 mbar @ sampling point   |  |  |  |
| Sampling Line:            | Ambient Temp. > 10°C et H <sub>2</sub> O <65% vol.<br>> Simple polytube (no heating)   |  |  |  |
|                           | Ambient Temp. < 10°C et $H_2O$ >65% vol. > 80°C heated line                            |  |  |  |
| DIMENSIONS                |  |  |  |  |
| Size:                     | standard 19", 4U rack  |  |  |  |
|                           | 550 mm depth.  |  |  |  |
| Weight:                   | 20kg   |  |  |  |
| Options:                  | Wall mounted<br>ATEX compliant integration   |  |  |  |
| ELECTRONICS               |  |  |  |  |
| Display/Control:          | 5.7" diagonal color touch screen   |  |  |  |
| PC OS:                    | Windows® XP®   |  |  |  |
| Software:                 | WinProceas <b>©</b>  |  |  |  |
| INSTALLATION REQUIREMENTS |  |  |  |  |
| Operating Temp.:          | 15-35°C - Standard<br>10-40°C - Optional   |  |  |  |
| Power supply:             | 200 W - 110-220VAC - 50-60Hz   |  |  |  |
| Compressed Air:           | 1-6 bar (oil free). Not provided.  |  |  |  |
|                           |  |  |  |  |

| 1 / U's                   |  |      |      |         |  |  |
|---------------------------|--|------|------|---------|--|--|
| Standard:                 | Ethernet Protocol; RS 485<br>RS 232; ModBus.   |      |      |         |  |  |
| Optional:                 | Analog I/O; TDR I/O.<br>Other I/O's on request |      |      |         |  |  |
| ANALYTICAL SPÉCIFICATIONS |  |      |      |         |  |  |
|                           |  |      |      |         |  |  |
|                           | min  | max  | min  | max     |  |  |
| HCN                       | 10ppm  | 100% | lppb | 1000ppm |  |  |
|                           |  |      |      |         |  |  |
| Response Time             | <2 seconds.                                    |      |      |         |  |  |
| Zero Drift:               | none   |      |      |         |  |  |
|                           |  |      |      |         |  |  |

<sup>a</sup> adjustable range on request <sup>b</sup> limit of detection 3 Sigma

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SPECTRA (Examples) - 200 equidistant data points over 0,2 nm



NOTE : The spectra above are only proposed as an illustration of the ProCeas® capabilities in general and may not be specific to this application.

### LAYOUT FROM SONIC NOZZLE TO ProCeas ANALYZER

